



SLAC CUPPING SYSTEM

SLAC Cupping System is configured of press, feeding system, tooling, electric control and other auxiliary equipments. It can produce different size of aluminum and steel cup according to customer's requirement, for example 250ml,330ml,500ml and so on.

The press type will be defined to customers capacity requires, SLAC recommends MINSTER DAC-150-84 series double action press, Maximum speed can reach 250SPM.

With the newest technology in the world, SLAC cupping system produce the highest quality cups with maximum speed , reliability and material efficiency. It is very convenient to install, adjust ,change and maintain the die set.



SUZHOU SLAC PRECISION EQUIPMENT CO.,LTD

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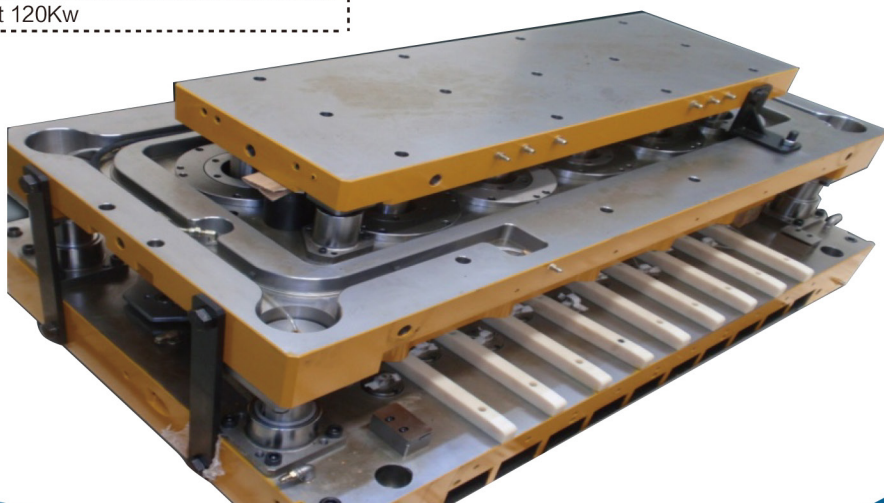
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System Characteristics

- ◆ Non-round cut edge design to maximize the use of materials.
- ◆ Forming parts inlay carbide to improve service life.
- ◆ Pneumatic ID design for customer to track product quality conveniently.
- ◆ Design the upper piston with 3 stages to reduce pressure requirement of equipment.
- ◆ The upper piston with sequential action to make sure cup earing smaller and more stable
- ◆ The new structure is adopted for inner guide pin of die set, there is no need to take out the parts when changing the die set, so it is more convenient to change the die set.
- ◆ Adopting inclined internal scrap blade, cutting material more stable.
- ◆ The upper die center is connected by multiple segments, ejecting the cup more stable, easily for maintenance.
- ◆ Uses rotating servo feeding , it is more convenient to change the die sets and make the maintenance

Specifications

Press model	DAC-150-84
Bed size	86inch(2184.4mm)*44inch(1117.6mm)
Outer slide size	84inch(2133.6mm)*36inch(914.4mm)
inner slide size	59inch(1498.6mm)*17inch(431.8mm)
Height	4978.4mm
Speed	100-250SPM
Max Tonnage	150 Tons
Total weight	About 33 Tons
Press main motor power	75Kw
Max product material width	1816 mm
Air requirement @100 psi	350CFM
Total Power	About 120Kw



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